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# A Validated Stability-Indicating HPLC assay method for Lovastatin in bulk drug

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# ABSTRACT

An isocratic reversed phase stability-indicating high-performance liquid chromatographic (HPLC) assay method was developed and validated for quantitative determination of Lovastatin in bulk drugs. An isocratic, reversed phase HPLC method was developed to separate the drug from the degradation products, using an Inertsil ODS C18 (250 x 4.6) mm, 5µ column and the mobile phase containing 2.0gm Sodium dihydrogen phosphate and 1.0 gm 1-octaneSulfonic acid salt in 1000ml waterfilter and mixed. Prepare a homogenous mixture of buffer, methanol and acetonitrile (55:28:17, v/v/v). The detection was carried out at wavelength 230 nm. The developed method was validated with respect to linearity, accuracy (recovery), precision, system suitability, selectivity, robustness prove the stability indicating ability of the method.

Key Words: Lovastatin, HPLC, Isocratic, Degradation products

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### INTRODUCTION

Lovastatin is a member of the drug class of statins, used for lowering cholesterol (hypolipidemic agent) in those with hypercholesterolemia and so preventing cardiovascular disease. Lovastatin is a naturally occurring drug found in food such as oyster mushrooms [1] and red yeast rice [2].

#### **Chemical Structure of Lovastatin:**



#### Literature survey

A thorough literature survey revealed that numerous analytical methods such as HPLC coupled to UV detection [3-11], electrochemical detection [12-14] or mass spectrometry [15-17] GC combined with various detectors [18-19] have been reported for estimation of NF in formulations and biological fluids. Some methods reported for the estimation of NG include HPLC with UV detection [21-24] or mass spectrometry [25-29], micellar electro kinetic chromatography [30] and HPLC using acoumarin-type fluorescent reagent [31]. Analysis of LT in formulation and biological fluids has been performed by HPLC with UV detection [32-37] mass spectrometry, [38-39] GC with mass spectrometry, [40] micellar electrokinetic chromatography, [41] supercritical fluid chromatography [42], charged aerosol detection [43] and UPLC with mass spectrometry [44]. In present article, reversed phase HPLC method was developed for the separation of Lovastatin in bulk drug and the impurities formed from its forced degradation under stress conditions like acid hydrolysis, base hydrolysis, oxidation, heat.

#### MATERIALS AND METHODS

#### Experimental

#### **Material and reagents**

Lovastatin bulk drug was made available from Merck Ltd. India (purity 99.8). Sodium dihydrogen phosphate, 1-octaneSulfonic acid was obtained from Qualigens fine chemicals, India Limited. Acetonitrile and methanol were obtained from Rankem laboratories, India. All chemicals and reagent were used as HPLC grades; Milli-Q-Water was used throughout the experiment.



#### **Chromatographic Conditions**

A chromatographic system (Systronic) consisting of quaternary solvent delivery pump, a degasser, an auto- injector, column oven and UV detector. The chromatographic column of 250 mm length and internal diameter of 4.6 mm filled with Octadecyl silane Inertsil ODS C18 stationary phase with particle size 5 micron and pore size 100A<sup>II</sup> was used. The instrumental settings were a flow of 1 ml/min; the injection volume was 20 µl. and wavelength 230 nm.

### Mobile Phase

The mobile phase containing 2.0gm Sodium dihydrogen phosphate and 1.0 gm 1-octaneSulfonic acid salt in 1000ml water filter and mixed. Prepare a homogenous mixture of buffer, methanol and acetonitrile (55:28:17, v/v/v) filtered through a 0.45  $\mu$ m nylon filter and degassed.

# Preparation of Standard stock solutions

Standard stock solutions of 100 ppm of Lovastatin in acetonitrile and water (1:1) were prepared in volumetric flasks.

# Sample solution

100 ppm of Lovastatin in 100ml calibrated flask containing acetonitrile and water mixture (1:1.)The desired concentration for the drug was obtained by accurate dilution and the analysis was followed up as in the general analytical procedure [45-46].

# Selectivity

Selectivity is the ability of the method to assess unequivocally the analyte in the presence of components, which may be expected to be present. Typically, these might include degradants, matrix etc. The selectivity of the developed LC method for Irinotecan hydrochloride was carried out in the presence of its degradation products. Stress studies were performed for Irinotecan hydrochloride bulk drug to provide an indication of the stability indicating property and selectivity of the proposed method. Intentional degradation was attempted to stress condition exposing it with acid (0.5 N Hydrochloric acid), alkali (0.025N NaOH), hydrogen peroxide (30%), heat (60°C) to evaluate the ability of the proposed method to separate Lovastatin from its degraded products. For heat study, study period was 7 days where as for acid, oxidation 48 hr and for base 2 hour. Assay studies were carried out for stress samples against Irinotecan reference standard and the mass balance (% assay + % sum of all impurities + % sum of all degraded products) was calculated.



#### **RESULTS AND DISCUSSION**

#### **Optimization of chromatographic conditions**

The main target for the development of chromatographic method was to get the reliable method for the quantification of Lovastatin from bulk drug and which will be also applicable for the degradable products. Initially, we took the effort for the development of HPLC method quantification of standard Lovastatin from bulk. For this purpose, we have used Water nova pack C18(150X4.6)mm,5µ, Kromasil C18(150X4.6)mm,5µ, Inertsil ODS 3V C18(250X4.6)mm,5µ and Kromasil C18(250X4.6)mm,5µ,Star ODS-II C18 (250X4.6)mm,5µ and Grace Alpha C18 (250mm x 4.6)mm,5µ Out of these used HPLC column, Grace Alpha C18  $(250 \text{ mm}, 5\mu \text{ found to comparatively better and gave the graph with better gaussian})$ shape at retention time 9.21 min. To improve the shape and width of the graph, for the above columns different solvents and buffer taken for trials such as 0.1M KH<sub>2</sub>PO₄ and Acetonitrile (60:40,v/v) in these trials peak shape is not good, another trials 0.01M Ammonium acetate P<sup>H</sup>-5.9 and acetonitrile(20:80,v/v) peak shape not found well, trials Acetonitrile and water (80:20, v/v) column temperature 35 °C peak shape not found good, trials K<sub>2</sub>HPO<sub>4</sub>, Methanol and water (10:70:20,v/v/v)column temperature 35 °C, trials 1.0gm KH<sub>2</sub>PO<sub>4</sub> and 0.45gm 1-Hexa sulphonic acid sodium salt make P<sup>H</sup>-3.5 Ortho phosphoric acid and methanol(25:75, v/v) peak shape obtained but retention is not good, finally try for 2.0gm Sodium dihydrogen phosphate and 1.0 gm 1-octaneSulfonic acid salt in 1000ml water filter and mixed. Prepare a homogenous mixture of buffer, methanol and acetonitrile (55:28:17, v/v/v).

#### **Result of forced degradation experiments**

Considerable degradation was not observed in Lovastatin bulk samples, under stress conditions such acid thermal stress .Considerable degradation of Lovastatin was observed under stress condition such as base, and oxidative hydrolysis leads to the formation of some unknown degradation peaks. The mass balance of Lovastatin in stress samples was close to 100% and moreover, the unaffected assay of Lovastatin in the Tablets confirms the stability indicating power of the method. The summary of forced degradation studies is given in Table I.

Table I: Summa	ry of Forced	degradation results
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Stress condition	Time	Assay of active Substance %	Remarks
Acid Hydrolysis (0.5 N HCl)	48 Hrs	99.81	No Degradation
Base Hydrolysis (0.025 N NaOH)	2 Hrs	88.36	Degradation
Oxidation (30% H <sub>2</sub> O <sub>2</sub> )	48 Hrs	99.67	No Degradation
Thermal (80°C)	7 days	99.67	No Degradation
Photolytic degradation	1.2Lux million Hrs	98.59	negligible degradation



#### **Method Validation**

### System suitability

For system suitability studies, five replicate injections of acid, base and oxidative degraded solutions were used and the RSD of peak area ratio, resolutions, tailing factor and number of theoretical plates of the peak were calculated. The system suitability results are shown in Table II.

#### Table II: System suitability reports

Compound (n=3)	Retention Time	% RSD	USP tailing	Theoretical plates
Lovastatin	9.21	0.55	0.78	7333

#### Precision

The precision of the method was studied by determining the concentrations of the drug Lovastatin in the tablet for six times.<sup>47</sup>The results of the precision study (Table IV) indicate the reliability of the method (RSD %< 2).

#### Table IV Results of the Linearity study and Precision

Ingredient	Precision (% RSD)	Linearity (µg/ml)	Slopes* (n= 3 )	Coefficients of correlations
Lovasatatin	0.44	80-120	4965.4	0.99963

\*Standard deviation shown in parentheses

# Accuracy (Recovery test)

The accuracy of an analytical procedure expresses the closeness of agreement between the value, which is accepted either as a conventional true value or an accepted reference value and the value found. Accuracy of the method was studied by recovery experiments. The recovery experiments were performed by adding known amounts of the drugs in the placebo. The recovery was performed at three levels, 80%, 100% and 120%. The recovery samples were prepared as aforementioned procedure. The solutions were then analyzed, and the percentage recoveries were calculated from the calibration curve. The recovery values for Lovastatin ranged from 100.10% to 101.17% (Table V). The average recoveries of three levels nine determinations for Lovastatin were 100.22- 100.21%.

#### Table V: Results of the Recovery Tests for the Lovastatin

Level of Addition (%)	Amount added (n = 3) (ppm)	% Recovery*	% Average recovery^
80	50	100.10	100.22
100	100	100.52	100.40
120	150	101.17	100.21

\* RSD shown in parenthesis.

^ Average recovery = the average of three levels, nine determinations

July – September 2012 RJPBCS Volume 3 Issue 3



#### **Calibration and linearity**

Linearity test solutions for the method were prepared from Lovastatin stock solutions at six concentrations levels from tested from 80% to 120% of the targeted level of the assay concentration of Lovastatin. Standard solutions containing 80-120  $\mu$ g/ml of Lovastatin in each linearity level were prepared. Linearity solutions were injected in triplicate. The calibration graphs were obtained by plotting peak area verses the concentration data was treated by least-squares linear regression analysis, the calibration graphs were found to be linear in the mentioned concentrations the slopes and correlation coefficients are shown in Table –III.

#### Robustness

To determine the robustness of the developed method experimental condition were purposely altered and the resolution between Lovastatin and acid degraded product were evaluated. The flow rate of the mobile phase was 1.0 ml/min. To study the effect of flow rate on the resolution, it was changed by 0.2 units from 0.8 to 1.2ml/min while the other mobile phase component was held as stated in chromatographic conditions. The effect of percent organic strength on resolution was studied by varying acetonitrile from -10 to +10 % while other mobile phase components were held constant as stated in chromatographic condition. The effect of 30°C while the other mobile phase components were held constant stated in chromatographic condition. The effect of states of 30°C while the other mobile phase components were held constant stated in chromatographic condition. The results are shown in Table-VI

SI. No.	Parameters	Variations	Resolutions between Irinotecan HCl and base degraded product
1	Temperature	25 °C	8.21
		35 °C	7.68
2	Flow rate	0.8 ml/min	8.02
		1.2 ml/min	8.94
3	Mobile phase	40.5 ml	3.7
		49.5 ml	3.3

Table VI: Results of robustness study

#### LOD and LOQ (Sensitivity)

A series of solutions in the range 0.2–1.0% of the assay concentration (40  $\mu$ g mL–1) were prepared by dilution of the standard solutions. Each solution (20  $\mu$ L) was injected five times, the areas were measured for the drug peak, and the standard deviation for the five injections was calculated for each concentration. On the basis of data obtained, the standard deviation at concentration 0 was calculated and this value was used for calculation of the LOD and LOQ. The results are shown in Table-III

#### Table III. Results of the LOD and LOQ

Name	%LOD	%LOQ
Lovastatin	0.17	0.39

uly – September	2012	RJPBCS	Volume 3 Issue 3
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# Stability of analytical solution

The stability of the standard solutions and the sample solutions was tested at intervals of 24, 48 and 72 h. The stability of solutions was determined by comparing results of the assay of the freshly prepared standard solutions. The RSD for the assay results determined up to 72 h for Lovastatin was 0.35 %. The assay values were within  $\pm$  2 % after 72 h. The results indicate that the solutions were stable for 72 h at ambient temperature.



Figure- 1. A Typical Chromatogram of Lovastatin Blank



Figure-2. A Typical Chromatogram of Lovastatin Sample Preparation

July – September 2012 RJPBCS Volume 3 Issue 3

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Figure- 3.A Typical Chromatogram of Lovastatin UV Degradation.



Figure-4. A Typical Chromatogram of Lovastatin Thermal Degradation

#### CONCLUSION

The method developed for quantitative determination of Lovastatin is rapid, precise, accurate and selective. The method was completely validated showing satisfactory data for all method-validated parameters tested. The developed method is stability indicating and can be used for assessing the stability of Lovastatin as bulk drugs. The developed method can be conveniently used for the assay determination of Lovastatin in bulk drugs and pharmaceutical dosage form.

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July – September 2012 RJPBCS Volume 3 Issue 3

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