

# Research Journal of Pharmaceutical, Biological and Chemical

# Sciences

# Development Of Technology And Recipes Of Functional Canned Food Of Gerontology Nutrition.

# Albina Alekseevna Varivoda<sup>1\*</sup>, Nadezhda Viktorovna Kenijz<sup>1</sup>, Sergei Nikolayevich Shlykov<sup>2</sup>, and Irina Victorovna Chimonina<sup>3</sup>.

<sup>1</sup>Kuban State Agrarian University named after I.T. Trubilin, Kalinina str. 13, Krasnodar 350044, Russia.
 <sup>2</sup>Stavropol State Agrarian University, Zootekhnicheskiy lane 12, Stavropol 355017, Russia.
 <sup>3</sup>Don State Technical University, Gagarin sq. 1, Rostov-on-Don 344000, Russia.

## ABSTRACT

The article is devoted to the development of a model of four groups of canned food (drinks, kissels, creams, desserts), gerontology of destination, the process flow is developed under production conditions. The nutritional and biological value of raw materials and materials and canned food of four groups was studied on the example of ten species after manufacture and after year storage. The degree of preservation of biologically active substances in canned food after annual storage in the conditions of traditional unregulated environment is established on the example of certain types. The bacteriological reliability of canned food obtained according to the developed documentation under production conditions using the example of four types of canned food was studied, the bacterial safety of sterilization regimes was confirmed. Structures and schemes of instrumentation of the subsystems of the technological flow of production of four groups of canned gerontology canned food at critical points of the process flow have been developed. The regulatory documentation for four groups of canned food was developed and approved: drinks, jelly, creams, desserts. **Keywords**: gerontology canned food, biological value, technological subsystem, operator model, regulatory documentation.



\*Corresponding author



#### INTRODUCTION

Analysis of scientific, technical and patent-licensed information on the production of canned food for gerontocontingent in our country has shown that this is a problem area, practically there is no special production in the country, but search and primary work has already begun to create a production of canned gerodietic products [1, 3 -6, 12-16]. At that time, medicine in the country has been dealing with gerontology issues for a long time and standard indicators of requirements for geropathing have been developed, there is a formula for gerontodietic nutrition [5], it differs little from the general formula with basic nutrient indicators qualitatively, there are quantitative differences.

These requirements were taken into account by the authors of the work when choosing models of canned gerontoproducts.

When developing models of products and all related research, they focused on the requirements and recommendations of scientists presented in the scientific and technical literature [1-7,15-17].

Gerontocontingent - a group of people most vulnerable. This group also needs to create such working and living conditions so that they can be long in active physical form.

The age of 59-74 years is a contingent of mainly working people who carry the basic physical and mental labor costs 75 years and above - people are mostly unemployed, but they have to serve themselves, and they also need an active form of activity.

In designing the formulations, the diseases of the elderly were taken into account: cardiovascular, diabetes, osteoporosis, diseases of the brain, nervous system, gastrointestinal diseases, including intestinal lethargy, reduced immunity, etc.

For the acquisition of recipes for canned food, well-known "healthy" products were used - raw materials, materials, with the help of which, as is well known, diseases can be prevented, they can be delayed or facilitated.

Against the background of the current situation, fundamentally new technologies for producing canned food are required for our country, enriched with essential and non-essential amino acids and other biologically active substances (BAS) necessary for feeding, as balanced as possible, providing only a positive effect on the human body.

In general, the study of this work was the development of technology for the production of canned gerontodietic multifunctional purpose such as drinks, desserts, jelly, creams, as balanced as possible by the natural nutritional formula that have only a positive effect on the body of an elderly person.

#### MATERIAL AND METHODS

The studies were carried out in laboratory and bench conditions of the Research and Development Institute "Biotechprocessing" and under the production conditions of the canning enterprises of the Krasnodar Territory.

The object of the research was: apples (raw materials, freshly prepared or canned puree, reconstituted and natural juice), cherry plum (raw materials, freshly prepared and preserved puree, concentrated juice), beets (puree, concentrated juice), oats (cereals, Hercules, freshly prepared puree), watermelons (juice with pulp, mashed freshly prepared), walnuts in milky-wax ripeness (crushed mass, mashed potatoes, water extract, extract), pasteurized whey, canned food - drinks, creams, kissels, desserts.

Nuts in the milky-waxy degree of ripeness, nut leaf contain biological substance - juglon (5-hydroxy-1.4 naphthoquinone), which has medicinal properties of up to 5 mg / dm3, is poisonous in large doses. Therefore, the presence of juglone in products containing green walnuts is regulated and controlled by qualitative and quantitative methods.

January – February 2019 RJPBCS 10(1) Page No. 1609



The main indicators characterizing the quality and value of new types of gerontoproducts are standard physical and chemical (dry substances, pH, titrated acids, mineral impurities) and organoleptic (taste, color, smell, texture, appearance), as well as indicators characterizing nutritional and biological value: vitamins: (C,  $\beta$ -carotene, P (polyphenols)), minerals K, Na, Ca, Mg and trace elements, free acids and microbiological indicators characterizing industrial sterility (bacteriological over urgency) in accordance with regulatory requirements.

Physico-chemical parameters, organoleptic properties, vitamins C,-carotene, etc. were determined by standard methods.

Macro elements K, Na, Ca, Mg on a flame photometer FLAVIO, the remaining trace elements were determined using an atomic adsorption spectrograph, amino acids on an amino acid analyzer.

Microbiological methods are selected standard in accordance with the requirements of GOST RF.

#### **RESULTS AND DISCUSSION**

Initially, the research determined the choice of the range of raw materials, materials and food additives to create compounding models of canned food for multifunctional gerodietic purposes.

The choice was made on natural multivitamin raw materials and semi-finished products with high biological value, which are well combined with each other, complementing and enhancing the useful properties and qualitative standard indicators.

The selected assortment of the studied raw materials and materials: watermelons, beets of darkcolored varieties, pectin-containing apples, cherry plums, as well as oats, walnut in a milky-waxy degree of ripeness, whey.

The listed raw materials, natural semi-finished products from it are in selected models of canned food the main or additional raw material, or food additive. All selected types of raw materials are rich in vitamins, antioxidants, macro-and micronutrients, amino acids, dietary fiber.

Studies have confirmed that the fruits of apples are a rich source of polyphenolic compounds with P-vitamin activity. Apples in the recipes of new types of gerontoconservatives are the main raw material.

The presence and change of the majority of polyphenols is associated with the formation of the technological properties of raw materials, color, taste and aroma against atherosclerosis, nervous system disorders, thrombophlebitis, varicose veins, blood clots, is a powerful hematopoietic.

Vitamins and vitamin-like substances	Juic	Daily intake			
vitamins and vitamin-like substances	beet	apple	cherry plum	of vitamins	
Ascorbic acid	11,5-21,4	4,0	6,0	75,0	
Thiamine (B1)	0,02	-	-	1,20	
Riboflavin (B <sub>2</sub> )	0,13	-	-	1,5	
Pyridoxine (B <sub>6</sub> )	Pyridoxine (B <sub>6</sub> ) 3,7		-	1,6	
Niacin	0,10	-	-	15,0-18,0	
Tocopherols (E)	0,7	-	-	10,0-12,0	
Beta-carotene	0,02	-	-	0,8	
Bioflavonoids including:	992,6	-	-	25,0 (Ruthin)	
anthocyanin	721,0	-	-	-	
leucoanthocyanins	213,2	7,0	6,9	-	
R-catechins	58,4	34,8	10,0	-	



Soluble solids,%	71,6	69,2	67,6	-
Total sugar,%	50,02	48,4	47,5	-
Sugar invert,%	-	28,6	-	-
Organic acids, %	3,85	2,24	3,22	-

Apple and cherry plum natural concentrated clarified (DM = 65-70%) have the same properties as the raw materials.

For the formation and improvement of taste, aroma, color, consistency, the recipes included natural additives in the form of nut mass, extracts of walnut leaf extracts, concentrated cherry plum, beet juice (puree), decoctions, mashed oatmeal (thickener) additives.

Formulations of new types of canned food were developed in four groups: drinks, jelly, creams, desserts.

On the basis of the performed experimental work, physicochemical, organoleptic, microbiological studies, the best limit-optimal ratios of the components in the recipe-models, which are included in the regulatory documentation for their production, were identified.

One of the most important indicators of the quality of new types of canned food is the total and active acidity, which affects the safety of food flavors and microbiological integrity in the process of production and subsequent storage of canned food, on the choice of the sterilization regime. Therefore, the indicator of active acidity for most canned food was planned at the level of 4.0-4.2. This makes it possible to sterilize canned food at a temperature of 100  $^{\circ}$  C.

The main advantage of the recipes of new types of canned food is 100% use of natural components in the form of polybiologically valuable raw materials with dietary multifunctional healing properties.

Formulations of four groups of canned food have been developed:

drinks (four kinds); kissels (13 species); creams (four kinds); desserts (ten kinds), table 2.

All types of canned food are recommended for inclusion in the regulatory documentation for their production.

Group and type of canned	Component name	1000	kg recipe
food	Component name	%	kg
	Apple puree, freshly prepared or preserved	16,4	164,0
	Cherry plum puree	12,3	123,0
Drinks:	Decoction of oats	49,0	490,0
oat-apple-plum-currant	Currant puree	10,0	100,0
	Granulated sugar	5,55	55,5
	Granulated Sugar	6,75	67,5
	Decoction of oats	63,0	630,0
oat-currant	Currant puree	33,5	335,0
	Granulated sugar	3,5	35,0
	Decoction of oats	50,0	500,0
oat-sea buckthorn	Sea buckthorn puree	12,5	125,0
	Granulated sugar	7,5	75,0
	Water	30,0	300,0

January – February

2019

**RJPBCS** 10(1)

Page No. 1611



	Descetion of esta	47.0	470.0
	Decoction of oats	47,0	470,0
oat - pumpkin	Pumpkin puree	30,0	300,0
	Plum juice concentrate	3,0	30,0
	Granulated sugar	10,0	100,0
		70,0	700,0
	Decoction of oats		
Kissels:	Fruit puree (cherry or apricot, plum, cornel,		
oat - fruity	peach, sea buckthorn, cherry plum, apple)		
	Granulated sugar	22,0	220,0
		8,0	80,0
	Decoction of oats	70,0	700,0
	Fruit puree (apple, plum, peach)		
oat - fruity - beetroot	Beet Juice Concentrate	17,0	170,0
	Granulated sugar	5,0	50,0
	Grandiated Sugar	8,0	80,0
	Decoction of oats	50,0	500,0
	Pumpkin puree	30,0	300,0
oat - pumpkin	Lemon acid	2,0	20,0
	Granulated sugar	6,0	60,0
	Water	12,0	120,0
	Decoction of oats	67,0	670,0
oat - milky	Whey	27,0	270,0
	Granulated sugar	6,0	60,0
2	Watermelon puree	91,0	910,0
Creams:	Oatmeal flour	7,0	70,0
watermelon - oat	Plum juice concentrate	2,0	20,0
		89,0	890,0
	Pumpkin puree	7,0	70,0
pumpkin - oat	Oatmeal flour	,	,
	Plum juice concentrate, DM = 65 %	1,0	10,0
	Granulated sugar	3,0	30,0
		-,-	,5
	Puree fruit (apple, cherry plum, plum, pear,		
fruity - oat	cornel, currant)	84,0	840,0
	Oatmeal flour	10,0	100,0
	Granulated sugar	6,0	60,0
			/ -
	Sour whey	90,0	900,0
milky - oat	Oatmeal flour	6,4	64,0
	Granulated sugar	3,6	36,0
		50,0	50,0
Dessert:	Watermelon puree	50,0	50,0
watermelon - fruity	Fruit puree (apple, pear, plum, cherry plum)	50,0	50,0
	Watermelon puree	50,0	500,0
watermelon - pumpkin	Pumpkin puree	45,0	450,0
	Granulated sugar	43,0 5,0	430,0 50,0
	Nut crushed mass	40,0	400,0
nut - fruity	Fruit puree (apple, plum, cherry plum, pear)	45.0	450.0
-	Granulated sugar	45,0	450,0
		15,0	150,0

A complex of chemical studies was performed to study the nutritional and biological value of canned food after production and storage for a year in an unregulated environment.

Table 3 presents the physico-chemical characteristics of canned food, new species differ in relatively low calorie content, which meets the requirements of gerontological nutrition.



Table 4 presents data on the content of vitamins and vitamin-like components, in table 5 - the amino acid composition.

According to all indicators of food and biological value, the organoleptic properties of canned food meet the requirements for canned products, including for gerontological nutrition.

	Mass fraction of drv	matter	Acidity per mass fraction of malic acid	Hd		Sugars	Starch	Cellulose	ellulose	Lignin
Sample Name	drying	by refractometer	Acidity per mass fra	d	general	reducing	Sta	Cellu	Hemicellulose	Lig
Drink oat-sea buckthorn	13,87	11,80	0,46	3,15	8,90	8,13	0,67	-	-	
Drink oat-pumpkin	10,93	9,20	0,12	4,40	7,66	5,73	1,33	0,18	0,15	0,06
Drink oat-fruit	14,63	11,30	0,61	3,30	11,5	8,40	2,72	-	-	-
Kissel oat-pumpkin	13,88	10,10	0,08	5,16	5 <i>,</i> 96	2,88	2,98	-	-	-
Kissel oat-pumpkin (with flour)	20,86	15,6	0,13	4,95	8,2	3,93	3,71	-	-	-
Kissel oat-fruit-beet	22,69	17,50	0,50	4,50	9,50	4,08	4,27	0,35	0,25	0,09
Kissel milky - oat	22,65	16,5	0,56	4,95	12,72	4,35	5,35	-	-	-
Dessert watermelon- oat	18,86	16,60	0,75	4,10	10,52	5,26	-	-	-	-
Dessert watermelon- oat	12,98	9,30	0,41	4,35	7,7	4,01	3,26	-	-	-
Dessert watermelon - apple	14,87	14,00	0,83	3,85	10,98	9,00	-	0,57	0,20	0,14
Dessert nut - apple	36,17	35,40	2,34	3,25	29,76	21,04	-	-	-	-
Cream pumpkin -oat	-	-	-	-	-	-	-	0,59	0,28	0,16
Cream milky -oat	-	-	-	-	-	-	-	0,40	0,38	0,11
Cream watermelon -oat	-	-	-	-	-	-	-	0,52	0,23	0,14

## Table 3: Physical and chemical indicators of new types of canned food, % per wet weight

January – February



### Table 4: Vitamin composition of new types of canned food for the purposes of wet mass

		Vitamins			Polyphenolic substances					Vitamins		
Sample name	C	β- carotene	total amount	Flavonoids	Anthocyanins	Leucoanthocyanins	Catechins	Thiamine ( $B_1$ )	Riboflavin (B <sub>2</sub> )	Pyridoxine (B <sub>6</sub> )	Niacin	Tocopherols (E)
Drink oat-sea												
buckthorn	2,64	0,49	32,50	8,40	6,64	-	-	-	-	-	-	-
Drink oat-pumpkin	2,64	2,43	25,00	22,50	8,60	12,70	8,60	0,12	0,35	2,2	0,09	0,20
Drink oat-fruit	8,45	-	137,00	-	11,65	31,80	16,20	-	-	-	-	-
Kissel oat-pumpkin	1,90	0,650-2,42	21,50	9,00	-	12,60	8,76	0,04	0,20	5,85	0,2	0,75
Kissel oat-pumpkin												
(with flour)	6,70	3,60	33,00	7,50	-	11,30	12,00	0,04	0,17	5,71	0,18	0,71
Kissel oat-fruit-beet	7,90	0,02	143,00	-	10,90	31,80	14,60	0,02	0,21	3,4	0,03	0,40
Kissel milky - oat	11,16	0,02	40,00	-	-	33,40	24,00	0,01	0,09	6,2	0,01	0,2
Dessert oat - fruit -	, -	- / -	- /	_		/ -	,	- / -	- /	- /	- / -	- /
beet	14,08	0,02	195,00	trace	13,64	12,70	11,50	0,03	0,08	6,39	0,04	0,39
Dessert watermelon- oat	8,27	0,01	75,00	33,0	3,84	12,70	1,30	0,02	0,19	0,31	0,05	0,01
Dessert watermelon - apple	1,76	0,02	176,00	trace	3,5	31,80	31,30	0,02	0,15- 0,14	0,52	0,01	0,4
Dessert nut - apple	101,73	2,5	320,0	-«-	10,3	167,4	58,00	0,12	0,20	8,70	0,11	2,70
Cream milky -oat	4,00	0,20	-	-	-	13,40	13,50	0,02	0,07	6,48	0,05	0,48
Cream pumpkin -oat	4,93	2,50	-	-	-	12,00	11,60	0,02	0,15	6,25	0,09	0,25
Cream watermelon - oat	4,18	0,01	-	-	2,5	28,80	30,30	0,02	0,19	0,31	0,05	0,01

It has been established that canned food for gerododietic purposes contains the same set of BAS as the raw materials, which are fairly well preserved in canned food during production and storage. The food properties of canned food are quite good in taste and color, aroma, texture, especially good organoleptics are canned, developed in a production environment with all the requirements of regulatory documentation.



Name of amino acids	Drink oat-pumpkin	Drink oat-fruit	Cream oat - pumpkin	Kissel oat-fruit-beet	Cream milky-oat (with flour)	Dessert oat - fruit - beet	Dessert watermelon-oat	Dessert watermelon - apple	Dessert nut - apple	Walnut Leaf Tea
Lysine	27,5	21,1	45,7	31,1	51,2	27,0	29,7	5,4	40,1	1,8
Histidine	19,3	16,8	31,8	23,5	29,5	19,4	19,3	1,5	38,5	0,7
Arginine	39,4	24,5	50,8	40,8	69,0	33,5	50,8	6,2	97,4	1,0
Aspartic acid	52,1	39,5	60,3	66,2	88,2	58,1	83,4	10,8	81,6	3,5
Threonine	21,3	15,6	27,1	37,9	44,3	38,1	30,5	2,1	48,7	0,6
Serine	41,2	20,8	43,4	48,3	62,7	45,7	54,8	3,9	87,3	0,9
Glutamine	83,5	63,2	88,0	90,8	105,1	83,1	120,1	11,5	125,8	3,1
Glycine	36,5	22,4	40,0	38,3	37,8	40,5	29,8	4,0	75,4	1,2
Alanine	55 <i>,</i> 8	29,8	69,8	32,5	51,3	31,7	65,2	5,5	17,8	1,1
Valin	49,0	21,3	78,5	35,4	75,8	40,4	59,9	3,2	88,3	0,8
Methionine	11,4	8,0	16,3	12,6	19,4	10,3	16,3	0,9	27,5	0,1
Cystine	7,5	2,1	12,5	10,3	14,5	11,8	10,7	0,4	19,8	0,2
Proline	19,1	9,7	34,4	30,1	60,8	30,8	41,2	2,6	80,6	0,6
Isoleucine	30,8	21,9	41,3	26,7	56,0	20,9	44,8	2,8	62,5	0,9
Leucine	39,5	18,7	69,4	48,5	81,5	44,3	68,5	3,1	78,9	1,1
Tyrosine	20,8	11,5	38,2	25,8	50,8	27,5	43,4	1,1	49,3	0,5
Phenylalanine	45,1	25,4	52,7	48,3	63,2	42,9	52,9	2,6	67,3	0,7
Tryptophan	not exp.	not exp.	-	-	-	-	-	-	-	-

#### Table 5: Composition of amino acids of canned food products for feeding in 100 g of product, mg%

Canned food produced under production conditions according to sterilization regimes selected in accordance with the requirements is industrially sterile.

For all groups of canned food, sterilization regimes have been developed for an autoclave using an aqueous sterilization method. Modes were selected taking into account the pH of canned food and the required mortality. The actual mortality rate was calculated on the basis of experimental data on the degree of heating under production conditions in accordance with the requirements.

In the process of modeling gerontological canned food, the microbiological characteristics of the production processes and the establishment of standards for hygienic control indicators of canned food were studied in parallel.

Special attention was paid to the study of microbial contamination of products by mixing, packing, after sterilization, after a year of storage of canned food in traditional conditions of unregulated environment.

### CONCLUSION

For the first time, four groups of canned foodstuffs for gerodietic purposes were developed, including: four kinds of drinks;



kissels, including 13 species; creams, including four types; desserts, including ten kinds of names of canned food.

The main advantage of models of canned food is 100% use of natural ingredients in the form of biologically valuable raw materials with dietary multifunctional therapeutic and prophylactic properties. All components are well combined with each other, complement natural, therapeutic and dietary properties.

The basis of the selection of models of gerontological canned food was the organoleptic properties of the finished product, the compatibility of the components, their therapeutic and dietary (prophylactic) properties and the focus on improving immunity, good work of the gastrointestinal tract, etc. oats in the form of broth or flour.

The nutritional and biological value of new types of canned food has been studied; all of them retain the BAS of the raw materials, including vitamins, mineral substances, including iodine, all essential and replaceable acids, are rich in dietary fiber, have good flavoring properties.

According to all indicators, canned food - drinks, jelly, creams and desserts will be useful to all groups of the population, from children (2-3 years old) to gerontological age (seniors, seniors, as well as the group of long-livers).

Requirements for an operator model of a subsystem — a technological complex for preparing raw materials (vegetables, fruit puree, cereals, flour, dairy raw materials) have been developed.

Operator models of technological schemes for the production of gerontodietic products (four main groups), technological, technical and sanitary and microbiological control schemes for the production of gerontological products have been developed.

The nutritional and biological value, microbiological purity of ten types of canned food after annual storage in traditional conditions of unregulated environment was studied.

It has been established that, after a year of storage, new types of gerontological canned foods contain the whole complex of biologically active substances (vitamins, amino acids, macro- and microelements) contained at the time of their manufacture, i.e. characteristic of the BAS of the feedstock. Some changes in the direction of the quantitative reduction of vitamin C and polyphenolic substances are noted, but this is practically not visually reflected on the color of canned food.

Starch content in canned food decreased due to hydrolytic processes. Additionally, it was revealed that all ten types of controlled canned foods contain to a greater or lesser extent vitamins  $B_1$ ,  $B_2$ ,  $B_6$ , niacin,  $\beta$ -carotene, some types contain vitamin E, all essential amino acids, vital mineral elements: potassium, calcium, magnesium, phosphorus, sodium, iodine, zinc, copper, cobalt, silicon, sulfur, iron.

The food properties of canned food are quite good both in taste, in color, aroma, and consistency.

Bacteriologically, canned food is industrially sterile, which confirms the reliability of the selected sterilization regimes. The shelf life of canned food is 2 years.

#### REFERENCES

- [1] Agranovich N.V., Anopchenko A.S., Agranovich V.O. Medico-social aspects of practicing moderate physical activity in the elderly // Basic research. 2014. No10-1. P. 13-17.
- [2] Alabina, N.M. Canned foods for gerodietic nutrition / N.M. Alabina, G.V. Volodzko, V.I. Drozdova, N.I.
  Kostromina // Food industry. –Moscow, 2012. –No 5. –P. 34-35.
- [3] Andreenko, L.G. Elderly nutrition issues / L.G. Andreenko, T.A. Antipova, S.V. Simonenko. M .: Publishing House of the Russian Agricultural Academy, 2007. –275 p.
- [4] Dzakhmisheva, Z.A. Functional foods for human purposes / Z.A. Dzakhmisheva, I.Sh. Dzakhmisheva // Fundamental research. –2014. –No 9. –P. 2048-2050.



- [5] Koltun T.V. Prospects for creating products for gerodietic purposes // Scientific Journal of Kuban State Agrarian University, № 66, 2011. P. 1-8. http://ej.kubagro.ru /2011/03/pdf/16.pdf.
- [6] Komarov, F.I. Gerontology and geriatrics in Russia: state and prospects / F.I. Komarov, V.N. Anisimov // Clinical gerontology. –2011. –No 4. –P. 3–8.
- [7] Novikova M.V., Dudnik T.L. Development of specialized products of gerodietic nutrition. // Service in Russia and abroad. Issue No 2, 2012. –P. 102-105.
- [8] Allen, V.J. PP045-mon ability of older adults to perform grip strength tests to determine nutritional status / V.J. Allen, L. Methven, M.A. Gosney // Clinical Nutrition Supplements, Volume 6, Issue 1, 2011, Pages 131-132.
- [9] Beasley, J.M. The Role of Dietary Protein Intake in the Prevention of Sarcopenia of Aging / J.M. Beasley, J.M. Shikany, C.A. Thomson // Nutrition in clinical practice. Volume: 28 Issue: 6 Pages: 684-690. 190.
- [10] Giese, J. Vitamin and mineral fortification of foods / J. Giese // Food Technology, 49, No 5. –P. 110-114, 116, 118, 120-122.
- [11] Gonzalez, G.T. Mangine, E.H. Robinson 4th, M.S. Fragala, J.R. Hoffman // Experimental Gerontology, 2013 Sep;48(9):933-939.
- [12] Kimura, M. Community-based intervention to improve dietary habits and promote physical activity among older adults: a cluster randomized trial / M. Kimura, A. Moriyasu, S. Kumagai, T. Furuna, S. Akita, S. Kimura, T. Suzuki // BMC GERIATRICS, 2013. -13:8.
- [13] Leaker, S.H. The role of nutrition in preventing pressure ulcers / S.H. Leaker // Nursing Standard. 28, 7, 66-70.
- [14] Designing dry multicomponent fruit and vegetable products for children with micronutrients and minerals / Varivoda A.A., Omarov R. S., Shlykov S.N. // Research Journal of Pharmaceutical, Biological and Chemical Sciences. – 2018. – №9 (6). – P. 1860-1867.
- [15] Development of dietary food with the use of soy protein / Varivoda A.A., Rebezov M.B. Okuskhanova E // Research Journal of Pharmaceutical, Biological and Chemical Sciences. – 2018. – №9 (4). – P. 1005-1013
- [16] Study the effect of cryoprotectants on the activity of yeast cells and the moisture state in dough / N. V. Kenijz, A. G. Koshchaev, A. A. Nesterenko, R. S. Omarov, S. N. Shlykov // Research Journal of Pharmaceutical, Biological and Chemical Sciences. 2018. №9 (6). P. 1789-1796.
- [17] Levushkina S.V., Altukhova L.A., Chernobai N.B., Semko I.A., Chernikova L.I. Methodology for assessing the sustainable development of business structures // Research Journal of Pharmaceutical, Biological and Chemical Sciences. 2018. T. 9. № 4. C. 938-950.
- [18] Levushkina S.V., VarivodaV. S., Elfimova J. M., Ivolga A. G. (2017). Modeling of small and medium enterprises' sustainable development. Espacios, Vol. 38 (№33).
- [19] Levushkina, S.V., Miroshnichenko, R.V., Kurennaya, V.V., Agalarova, E.G. (2016), Program development of small and medium enterprises in Stavropol region of the Russian federation. International Journal of Economics and Financial Issues, 6(2), 151-157.